PF Series 60-Hz, 4-inch (100-mm) Submersible Effluent Pumps

Applications

Our 4-inch (100-mm) Submersible Effluent Pumps are designed to transport screened effluent (with low TSS counts) from septic tanks or separate dosing tanks. All our pumps are constructed of lightweight, corrosion-resistant stainless steel and engineered plastics; all are field-serviceable and repairable with common tools; 60-Hz PF Series models are CSA certified to the U.S. and Canadian safety standards for effluent pumps, meeting UL requirements.

Orenco's Effluent Pumps are used in a variety of applications, including pressurized drainfields, packed bed filters, mounds, aerobic units, effluent irrigation, effluent sewers, wetlands, lagoons, and more. These pumps are designed to be used with a Biotube® pump vault or after a secondary treatment system.

Powered by Franklin Electric

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LR80980
LR2053896

Features/Specifications

To specify this pump for your installation, require the following:

- Minimum 24-hour run-dry capability with no deterioration in pump life or performance*
- Patented 1⁄8-inch (3-mm) bypass orifice to ensure flow recirculation for motor cooling and to prevent air bind
- Liquid end repair kits available for better long-term cost of ownership
- TRI-SEAL™ floating impeller design on 10, 15, 20, and 30 gpm (0.6, 1.0, 1.3, and 1.9 L/sec) models; floating stack design on 50 and 75 gpm (3.2 and 4.7 L/sec) models
- Franklin Electric Super Stainless motor, rated for continuous use and frequent cycling
- Type SOOW 600-V motor cable
- Five-year warranty on pump or retrofit liquid end from date of manufacture against defects in materials or workmanship

** Not applicable for 5-hp (3.73 kW) models*

Standard Models

See specifications chart, pages 2-3, for a list of standard pumps. For a complete list of available pumps, call Orenco.

Product Code Diagram

PF □ □ □ □ □ - □

Cord length, ft (m):‡
Blank = 10 (3) 20 = 20 (6)
30 = 30 (9) 50 = 50 (15)

Check valve:
Blank = no internal check valve
CV = internal check valve†

Voltage, nameplate:
1 = 115* 200 = 200
2 = 230 4 = 460

Frequency:
1 = single-phase 60 Hz
3 = three-phase 60 Hz

Horsepower (kW):
03 = ⅓ hp (0.25) 05 = ½ hp (0.37)
07 = ¾ hp (0.56) 10 = 1 hp (0.75)
15 = 1-½ hp (1.11) 20 = 2 hp (1.50)
30 = 3 hp (2.24) 50 = 5 hp (3.73)

Nominal flow, gpm (L/sec):
10 = 10 (0.6) 15 = 15 (1.0)
20 = 20 (1.3) 30 = 30 (1.9)
50 = 50 (3.2) 75 = 75 (4.7)

Pump, PF Series

* ½-hp (0.37kW) only
† Available for 10 gpm (0.6 L/sec), 1/2 hp (0.37 kW) only
‡ Note: 20-ft cords are available only for single-phase pumps through 1-½ hp

Specifications

Pump Model	Design gpm (L/sec)	Horsepower (kW)	Phase	Nameplate voltage	Actual voltage	Design flow amps	Max amps	Impellers	Discharge size and material [1]	Length, in. (mm)	Min. liquid level, [2] in. (mm)	Weight, [3] lb (kg)	Rated cycles/day
PF100511	10 (0.6)	0.50 (0.37)	1	115	120	12.7	12.7	6	1 ¼ in. GFP	23.0 (660)	16 (406)	26 (12)	300
PF100511CV	10 (0.6)	0.50 (0.37)	1	115	120	12.7	12.7	6	1 ¼ in. GFP	23.0 (660)	16 (406)	26 (12)	300
PF100512	10 (0.6)	0.50 (0.37)	1	230	240	6.3	6.3	6	1 ¼ in. GFP	23.0 (660)	16 (406)	26 (12)	300
PF10053200	10 (0.6)	0.50 (0.37)	3	200	208	3.8	3.8	6	1 ¼ in. GFP	23.0 (660)	16 (406)	26 (12)	300
PF100712 [4, 5]	10 (0.6)	0.75 (0.56)	1	230	240	8.3	8.3	8	1 ¼ in. GFP	25.9 (658)	17 (432)	30 (14)	300
PF10073200 [4, 5]	10 (0.6)	0.75 (0.56)	3	200	208	5.1	5.2	8	1 ¼ in. GFP	25.4 (645)	17 (432)	31 (14)	300
PF101012 [5, 6]	10 (0.6)	1.00 (0.75)	1	230	240	9.6	9.6	9	1 ¼ in. GFP	27.9 (709)	18 (457)	33 (15)	100
PF10103200 [5, 6]	10 (0.6)	1.00 (0.75)	3	200	208	5.5	5.5	9	1 ¼ in. GFP	27.3 (693)	18 (457)	37 (17)	300
PF102012 [5, 6, 7, 8]	10 (0.6)	2.00 (1.49)	1	230	240	12.1	12.1	18	1 ¼ in. SS	39.5 (1003)	22 (559)	48 (22)	100
PF102032 [5, 6, 8]	10 (0.6)	2.00 (1.49)	3	230	240	7.5	7.6	18	1 ¼ in. SS	37.9 (963)	20 (508)	44 (20)	300
PF10203200 [5, 6, 8]	10 (0.6)	2.00 (1.49)	3	200	208	8.7	8.7	18	1 ¼ in. SS	37.9 (963)	20 (508)	44 (20)	300
PF150311	15 (1.0)	0.33 (0.25)	1	115	120	8.7	8.8	3	1 ¼ in. GFP	19.5 (495)	15 (380)	23 (10)	300
PF150312	15 (1.0)	0.33 (0.25)	1	230	240	4.4	4.5	3	1 ¼ in. GFP	19.5 (495)	15 (380)	23 (10)	300
PF200511	20 (1.3)	0.50 (0.37)	1	115	120	12.3	12.5	4	1 ¼ in. GFP	22.3 (566)	18 (457)	25 (11)	300
PF200512	20 (1.3)	0.50 (0.37)	1	230	240	6.4	6.5	4	1 ¼ in. GFP	22.5 (572)	18 (457)	26 (12)	300
PF20053200	20 (1.3)	0.50 (0.37)	3	200	208	3.7	3.8	4	1 ¼ in. GFP	22.3 (566)	18 (457)	26 (12)	300
PF201012 [4, 5]	20 (1.3)	1.00 (0.75)	1	230	240	10.5	10.5	7	1 ¼ in. GFP	28.4 (721)	20 (508)	33 (15)	100
PF20103200 [4, 5]	20 (1.3)	1.00 (0.75)	3	200	208	5.8	5.9	7	1 ¼ in. GFP	27.8 (706)	20 (508)	33 (15)	300
PF201512 [4, 5]	20 (1.3)	1.50 (1.11)	1	230	240	12.4	12.6	9	1 ¼ in. GFP	34.0 (864)	24 (610)	41 (19)	100
PF20153200 [4, 5]	20 (1.3)	1.50 (1.11)	3	200	208	7.1	7.2	9	1 ¼ in. GFP	30.7 (780)	20 (508)	35 (16)	300
PF300511	30 (1.9)	0.50 (0.37)	1	115	120	11.8	11.8	3	1 ¼ in. GFP	21.3 (541)	20 (508)	28 (13)	300
PF300512	30 (1.9)	0.50 (0.37)	1	230	240	6.2	6.2	3	1 ¼ in. GFP	21.3 (541)	20 (508)	25 (11)	300
PF30053200	30 (1.9)	0.50 (0.37)	3	200	208	3.6	3.6	3	1 ¼ in. GFP	21.3 (541)	20 (508)	25 (11)	300
PF300712	30 (1.9)	0.75 (0.56)	1	230	240	8.5	8.5	5	1 ¼ in. GFP	24.8 (630)	21 (533)	29 (13)	300
PF30073200	30 (1.9)	0.75 (0.56)	3	200	208	4.9	4.9	5	1 ¼ in. GFP	24.6 (625)	21 (533)	30 (14)	300
PF301012 [4]	30 (1.9)	1.00 (0.75)	1	230	240	10.4	10.4	6	1 ¼ in. GFP	27.0 (686)	22 (559)	32 (15)	100
PF30103200 [4]	30 (1.9)	1.00 (0.75)	3	200	208	5.8	5.8	6	1 ¼ in. GFP	26.4 (671)	22 (559)	33 (15)	300
PF301512 [4, 5]	30 (1.9)	1.50 (1.11)	1	230	240	12.6	12.6	8	1 ¼ in. GFP	32.8 (833)	24 (610)	40 (18)	100
PF30153200 [4, 5]	30 (1.9)	1.50 (1.11)	3	200	208	6.9	6.9	8	1 ¼ in. GFP	29.8 (757)	22 (559)	34 (15)	300
PF301534 [4, 5]	30 (1.9)	1.50 (1.11)	3	460	480	2.8	2.8	8	1 ¼ in. GFP	29.5 (685)	22 (559)	34 (15)	300
PF302012 [5, 6, 7]	30 (1.9)	2.00 (1.49)	1	230	240	11.0	11.0	10	1 ¼ in. SS	35.5 (902)	26 (660)	44 (20)	100
PF30203200 [5, 6]	30 (1.9)	2.00 (1.49)	3	200	208	9.3	9.3	10	1 ¼ in. SS	34.0 (864)	24 (610)	41 (19)	300
PF303012 [5, 6, 7, 8]	30 (1.9)	3.00 (2.23)	1	230	240	16.8	16.8	14	1 ¼ in. SS	44.5 (1130)	33 (838)	54 (24)	100
PF303032 [5, 6, 8]	30 (1.9)	3.00 (2.23)	3	230	240	10.0	10.1	14	1 ¼ in. SS	44.3 (1125)	27 (686)	52 (24)	300
PF305012 [5, 6, 7, 8]	30 (1.9)	5.00 (3.73)	1	230	240	25.6	25.8	23	1 ¼ in. SS	66.5 (1689)	53 (1346)	82 (37)	100
PF305032 [5, 6, 8]	30 (1.9)	5.00 (3.73)	3	230	240	16.6	16.6	23	1 ¼ in. SS	60.8 (1544)	48 (1219)	66 (30)	300
PF30503200 [5, 6, 8]	30 (1.9)	5.00 (3.73)	3	200	208	18.7	18.7	23	1 ¼ in. SS	60.8 (1544)	48 (1219)	66 (30)	300
PF500511	50 (3.2)	0.50 (0.37)	1	115	120	12.1	12.1	2	2 in. SS	20.3 (516)	24 (610)	27 (12)	300
PF500512	50 (3.2)	0.50 (0.37)	1	230	240	6.2	6.2	2	2 in. SS	20.3 (516)	24 (610)	27 (12)	300
PF500532	50 (3.2)	0.50 (0.37)	3	230	240	3.0	3.0	2	2 in. SS	20.3 (516)	24 (610)	28 (13)	300
PF50053200	50 (3.2)	0.50 (0.37)	3	200	208	3.7	3.7	2	2 in. SS	20.3 (516)	24 (610)	28 (13)	300
PF500534	50 (3.2)	0.50 (0.37)	3	460	480	1.5	1.5	2	2 in. SS	20.3 (516)	24 (610)	28 (13)	300
PF500712	50 (3.2)	0.75 (0.56)	1	230	240	8.5	8.5	3	2 in. SS	23.7 (602)	25 (635)	31 (14)	300
PF500732	50 (3.2)	0.75 (0.56)	3	230	240	3.9	3.9	3	2 in. SS	23.7 (602)	25 (635)	32 (15)	300

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Specifications, cont.

Pump Model	Design gpm (L/sec)	Horsepower (kW)	Phase	Nameplate voltage	Actual voltage	Design flow amps	Max amps	Impellers	Discharge size and material [1]	Length, in. (mm)	Min. liquid level, [2] in. (mm)	Weight, [3] lb (kg)	Rated cycles/day
PF50073200	50 (3.2)	0.75 (0.56)	3	200	208	4.9	4.9	3	2 in. SS	23.1 (587)	26 (660)	32 (15)	300
PF500734	50 (3.2)	0.75 (0.56)	3	460	480	1.8	1.8	3	2 in. SS	34.8 (884)	25 (635)	31 (14)	300
PF501012	50 (3.2)	1.00 (0.75)	1	230	240	10.1	10.1	4	2 in. SS	27.0 (686)	26 (660)	35 (16)	100
PF50103200	50 (3.2)	1.00 (0.75)	3	200	208	5.7	5.7	4	2 in. SS	26.4 (671)	26 (660)	39 (18)	300
PF501034	50 (3.2)	1.00 (0.75)	3	460	480	2.2	2.2	4	2 in. SS	26.4 (671)	26 (660)	39 (18)	300
PF501512[4]	50 (3.2)	1.50 (1.11)	1	230	240	12.5	12.6	5	2 in. SS	32.5 (826)	30 (762)	41 (19)	100
PF50153200[4]	50 (3.2)	1.50 (1.11)	3	200	208	7.0	7.0	5	2 in. SS	29.3 (744)	26 (660)	35 (16)	300
PF503012 [4, 5, 7, 8]	50 (3.2)	3.00 (2.23)	1	230	240	17.7	17.7	8	2 in. SS	43.0 (1092)	37 (940)	55 (25)	100
PF50303200 [4, 5, 8]	50 (3.2)	3.00 (2.23)	3	200	208	13.1	13.1	8	2 in. SS	43.4 (1102)	30 (762)	55 (25)	300
PF503034 [4, 5, 8]	50 (3.2)	3.00 (2.23)	3	460	480	5.3	5.3	8	2 in. SS	40.0 (1016)	31 (787)	55 (25)	300
PF505012 [5,6,7,8]	50 (3.2)	5.00 (3.73)	1	230	240	26.2	26.4	13	2 in. SS	65.4 (1661)	55 (1397)	64 (29)	300
PF505032 [5,6,7,8]	50 (3.2)	5.00 (3.73)	3	230	240	16.5	16.5	13	2 in. SS	59.3 (1506)	49 (1245)	64 (29)	300
PF751012	75 (4.7)	1.00 (0.75)	1	230	240	9.9	10.0	3	2 in. SS	27.0 (686)	27 (686)	34 (15)	100
PF751512	75 (4.7)	1.50 (1.11)	1	230	240	12.1	12.3	4	2 in. SS	33.4 (848)	30 (762)	44 (20)	100

1 GFP = glass-filled polypropylene; SS = stainless steel. The 1 ¼-in. NPT GFP discharge is 2 7⁄8 in. octagonal across flats; the 1 ¼-in. NPT SS discharge is 2 1⁄8 in. octagonal across flats; and the 2-in. NPT SS discharge is 2 7⁄8 in. hexagonal across flats. Discharge is female NPT threaded, U.S. nominal size, to accommodate Orenco® discharge hose and valve assemblies. Consult your Orenco Distributor about fittings to connect hose and valve assemblies to metric-sized piping.

2 Minimum liquid level is for single pumps when installed in an Orenco Biotube® Pump Vault or Universal Flow Inducer. In other applications, minimum liquid level should be top of pump. Consult Orenco for more information.

3 Weight includes carton and 10-ft (3-m) cord.

4 High-pressure discharge assembly required.

5 Do not use cam-lock option (Q) on discharge assembly.

6 Custom discharge assembly required for these pumps. Contact Orenco.

7 Capacitor pack (sold separately or installed in a custom control panel) required for this pump. Contact Orenco.

8 Torque locks are available for all pumps, and are supplied with 3-hp and 5-hp pumps.

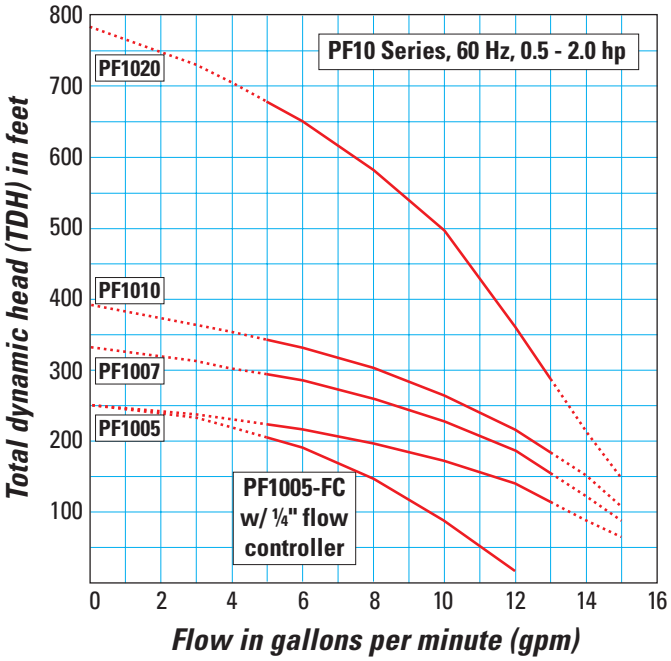
Materials of Construction

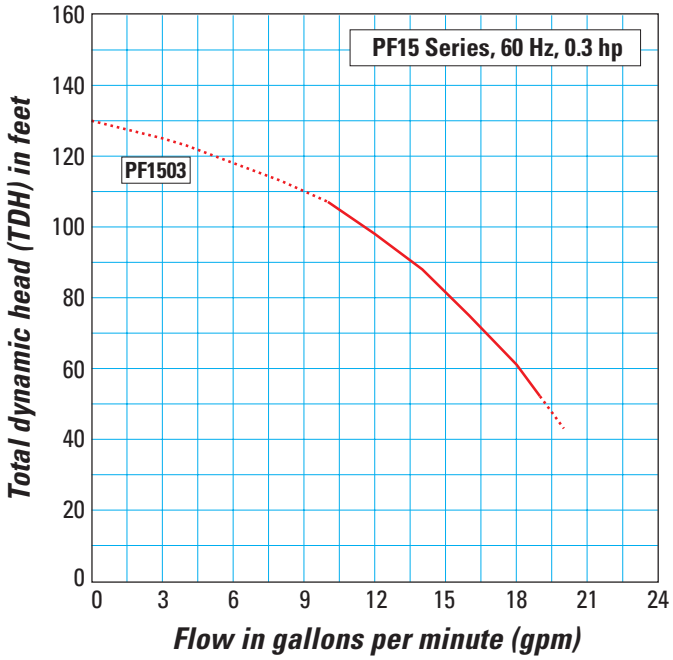
Discharge	Glass-filled polypropylene or stainless steel
Discharge bearing	Engineered thermoplastic (PEEK)
Diffusers	Glass-filled PPO (Noryl GFN3)
Impellers	Celcon® acetal copolymer on 10-, 20, and 30-gpm models; 50-gpm impellers are Noryl GFN3
Intake screen	Polypropylene
Suction connection	Stainless steel
Drive shaft	7/16 inch hexagonal stainless steel, 300 series
Coupling	Sintered stainless steel, 300 series
Shell	Stainless steel, 300 series
Motor	Franklin motor exterior constructed of stainless steel. Motor filled with deionized water and propylene glycol for constant lubrication. Hermetically sealed motor housing ensures moisture-free windings. All thrust absorbed by Kingsbury-type thrust bearing. Rated for continuous duty. Single-phase motors and 200 and 230 V 3-phase motors equipped with surge arrestors for added security. Single-phase motors through 1.5 hp (1.11 kW) have built-in thermal overload protection, which trips at 203-221˚ F (95-105˚ C).

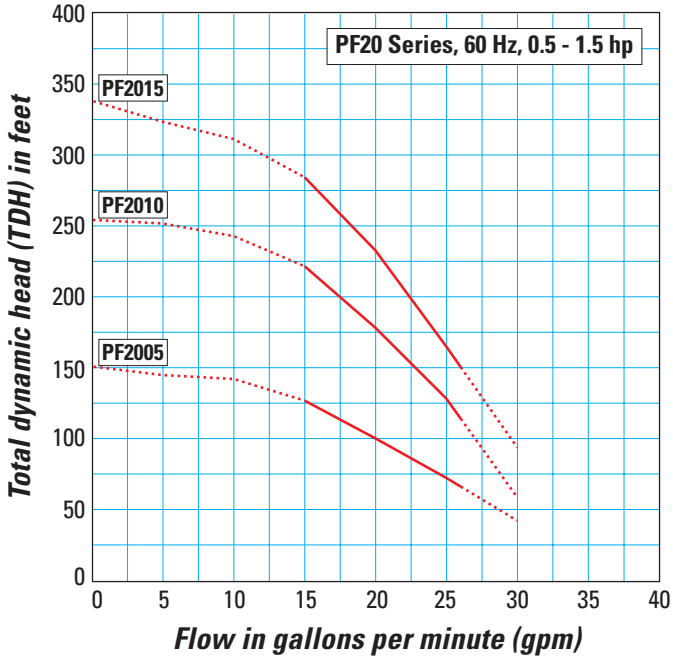
Using a Pump Curve

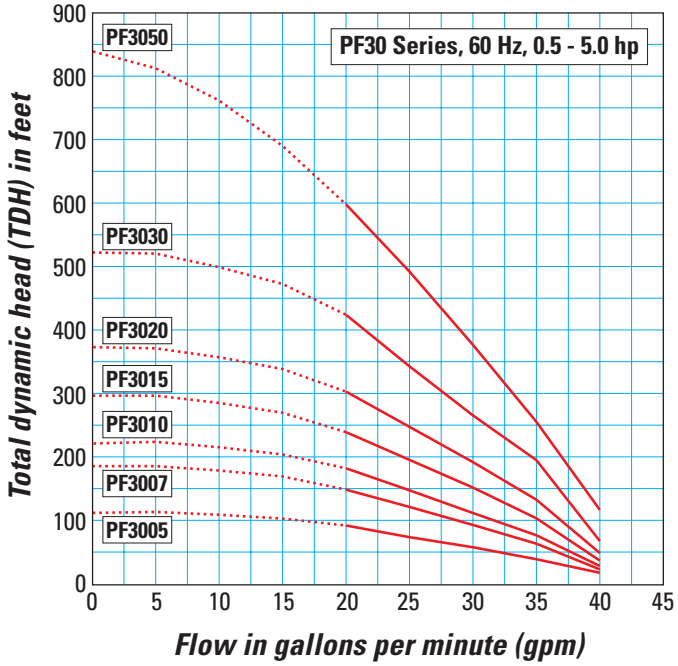
A *pump curve* helps you determine the best pump for your system. Pump curves show the relationship between flow and pressure (total dynamic head, or TDH), providing a graphical representation of a pump's optimal performance range. Pumps perform best at their nominal flow rate. These graphs show optimal pump operation ranges with a solid line and show flow rates outside of these ranges with a dashed line. For the most accurate pump specification, use Orenco's PumpSelect™ software.

Pump Curves









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Pump Curves, cont.